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MC 11000 1. Remove the needle plate and bed cover. 2. Loosen the screw (A) and remove the thread cutter cover (1) . 3. Remove the 2 screws (B) and remove the thread cutter unit. 4. Insert the pins (1) and (2) into the thread cutter hole and attach the thread cutter unit with the screw (B). Note: After changing the thread cutter unit, check that

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back to #1 to check for any binds. If there is a bind, adjust 'head play' as shown in the service manual. 2. heck and adjust 'moving head stop position' and 'needle stop position' as shown in the service manual. E:03: Needle bar is out of position. Press OK to move the needle bar to switching position. (Needle bar change over phase.) 3.

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service access rear cover to remove 1 remove the face cover and front cover (see pages 8,9). 2 loosen the setscrews (a), (b) and (c), and remove setscrews (d), (e) and (f). 3 pull up the spool pins.remove the machine socket. remove the rear cover clearing the presser foot lifter from the slit on the cover. to attach 4.

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